



**AAC SILENCER
OWNERS MANUAL**

IMPORTANT! DO NOT DISCARD - READ CAREFULLY BEFORE USING YOUR SILENCER

It is important that you read and understand this manual prior to using this Silencer. This manual explains the function and handling of your Silencer. Failure to read this manual and/or follow the instructions in it may result in serious personal injury or death to you or to others. It is good practice to keep this manual alongside your silencer for reference and it should be transferred with the silencer upon change of ownership.

Be sure you understand all instructions and hazards associated with firearms before using this silencer. This manual contains several signal words, as defined by ANSI Z535.6 and Z535.4 standards, that are designed to draw your attention to a particular subject matter with the intent of illuminating crucial safety information.

SIGNAL WORDS (ANSI Z535.6 & ANSI Z535.4)

 WARNING	WARNING! indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	CAUTION! indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE	NOTICE: is used to address practices not related to physical injury.

SIGNAL WORDS (ANSI Z535.6 & ANSI Z535.4)

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WARNINGS

CAREFULLY READ AND UNDERSTAND THIS ENTIRE MANUAL BEFORE USING THIS SILENCER.

MAKE SURE ANY OTHER PERSON HANDLING OR USING THIS SILENCER READS AND UNDERSTANDS THIS ENTIRE MANUAL BEFORE USING THIS SILENCER.

The instructions and warnings in this manual are extremely important.

Do not handle or use this silencer if you do not fully understand this manual or have any doubts about your ability to safely handle or use this silencer or firearms.

Seek further instruction if you are unsure in any way about how to safely and properly handle or use this silencer or firearms.

MAKE SURE YOU AND ANY OTHER PERSON HANDLING OR USING THIS SILENCER HAS ACCESS TO THIS MANUAL.

A digital copy of this manual may be accessed and downloaded at our website, www.advanced-armament.com

Save a digital copy of this manual on your phone and computer.

KNOW AND FOLLOW ALL SAFETY PRECAUTIONS AND INSTRUCTIONS, INCLUDING THOSE IN THIS MANUAL, YOUR FIREARM'S INSTRUCTION MANUAL, AND UNIVERSAL SAFETY RULES FOR FIREARMS.

KNOW AND FOLLOW ALL LOCAL, STATE, AND FEDERAL LAWS AND REGULATIONS GOVERNING YOUR POSSESSION, HANDLING, AND USE OF SUPPRESSORS AND FIREARMS.

FIREARM SAFETY AND COMPLIANCE WITH THE LAW ARE YOUR RESPONSIBILITIES.

⚠ WARNING!

FAILURE TO READ THIS MANUAL AND TO FOLLOW THE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR TO OTHERS AND DAMAGE TO YOUR FIREARM.

⚠ WARNING!

ALL FIREARMS HAVE LETHAL POTENTIAL.

WARNINGS

Universal Safety Rules For Firearms

1. ALWAYS TREAT EVERY FIREARM AS IF IT WERE LOADED.
2. ALWAYS KEEP THE FIREARM POINTED IN A SAFE DIRECTION.
3. ALWAYS KEEP THE FIREARM UNLOADED DURING TRANSPORT.
4. DO NOT LOAD THE FIREARM UNTIL READY TO USE.
5. KEEP YOUR FINGER OFF THE TRIGGER UNTIL READY TO SHOOT.
6. NEVER LEAVE A LOADED FIREARM UNATTENDED.
7. PROPERLY STORE YOUR FIREARM SO THAT CHILDREN CANNOT GAIN ACCESS TO IT.
8. PROPERLY MAINTAIN YOUR FIREARM.
9. ALWAYS USE PROPER AMMUNITION.
10. ALWAYS WEAR PROPER EYE AND HEARING PROTECTION WHEN SHOOTING.

General Tips and Warnings

The following includes general tips and warnings regarding the handling and use of this silencer. Please carefully read and understand these tips and warnings as well as the additional specific instructions in this manual **BEFORE** using this silencer.

General Handling and Use

⚠ WARNING!

If a firearm is carelessly or improperly handled, unintentional discharge may result and could cause serious injury, death, or damage to property.

You are responsible for your firearm at all times. You must protect yourself and others against injury or death from misuse of a firearm.

A suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm.

To avoid accidental firing, **BE SURE WEAPON IS CLEAR**. Failure to do so could result in injury or death.

Before installing this silencer on your firearm, confirm that the firearm is unloaded and the action is opened. Consult your firearm's instruction manual to confirm the proper procedures for ensuring your firearm is unloaded.

WARNINGS

Carefully follow the instructions in this manual for attaching this silencer to your firearm. Improper attachment can cause firing issues and could result in injury or damage to this silencer or your firearm.

Always wear appropriate eye and ear protection while shooting and cleaning a firearm. Be sure others in the vicinity have protection as well.

Never use drugs or alcohol before or during use of a firearm.

Never use your firearm if you are taking any medication which impairs, even slightly, your mental or physical ability.

Be sure of your target and the surrounding area. Never fire unless you know exactly where your shot is going and what it will strike.

Make sure every shot has a safe back stop, such as a hillside or sand. Bullets can ricochet on surfaces such as water. Do not fire into the sky.

Before removing this silencer from your firearm, confirm that the firearm is unloaded and the action is opened. Consult your firearm's instruction manual to confirm the proper procedures for ensuring your firearm is unloaded.

Silencers become extremely hot when used. Use protective gloves or allow your silencer to cool before touching it or removing it from your firearm.

Ammunition

⚠ WARNING!

Using the wrong or improper ammunition could cause serious injury, death, or damage to property.

Use only high quality, commercial ammunition of the correct caliber that has been loaded to U.S. industry standards, has been kept clean and dry, and is in good condition.

Never use the wrong ammunition or non-standard, reloaded, remanufactured, or handloaded ammunition that has not been subjected to internal ballistic pressure testing.

Always read and follow the instructions on the ammunition box.

Use of improper ammunition will void your warranty.

WARNINGS

Storage and maintenance

Store your silencer so that is not accessible to children or unauthorized persons.

Perform proper periodic maintenance on your silencer in accordance with this manual.

Modifications

⚠ WARNING!

Unauthorized or improper disassembly, alterations, and modifications of your suppressor could cause serious injury, death, or damage to property.

Never disassemble, alter, or modify your silencer beyond what is outlined in this manual.

Do not substitute or add any parts or accessories not manufactured by Palmetto State Armory or otherwise authorized for use with your silencer.

NFA

This silencer is currently classified as a National Firearms Act (NFA) weapon and is not legal to own or possess in certain jurisdictions.

Advanced Armament Company does not offer any express or implied representations or promises regarding your use, possession, or ownership of your silencer.

It is YOUR responsibility to know and comply with the laws applicable to you and your possession and use of firearms and suppressors.

State Notices

Certain states and municipalities have laws requiring that specific warnings be provided with firearms and firearm parts sold in those states and municipalities. Although Advanced Armament Company does not sell firearms and suppressors in all states and municipalities, the following warnings are included in this manual:

WARNINGS

California

WARNING!

Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Website of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255).

ADVERTENCIA!

Las armas de fuego deben operarse con responsabilidad y mantenerse guardadas en un lugar seguro fuera del alcance de niños o usuarios no autorizados. California tiene leyes estrictas con respecto a armas de fuego, y Usted puede ser multado o enviado a prisión por su incumplimiento con estas regulaciones. Visite la página web del Fiscal General de California en <https://oag.ca.gov/firearms> para obtener información acerca de las regulaciones sobre armas de fuego aplicables a su situación y que debe hacer para cumplir con ellas.

Prevenga que niños tengan acceso a armas de fuego manteniéndolas descargadas y guardadas bajo llave cuando no las esté utilizando. Si Usted mantiene un arma de fuego cargada donde un niño pueda tener acceso y la usa de manera inapropiada, Usted puede resultar multado o enviado a prisión.

Si usted o alguien que conoce está pensando en suicidarse, llame a la línea nacional de prevención del suicidio al 1-800-273-TALK (8255).

Connecticut

UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.

Florida

IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.

WARNINGS

Hawaii

NOTICE OF RESPONSIBILITY TO SECURELY STORE FIREARM

HI Rev Stat § 134-10.5. Secure storage of firearms

- (a) No person shall store or leave any firearm on any premises under the person's control unless the person:
 - (1) Secures the firearm in a locked box or other container, such as a gun safe, or by using a properly engaged tamper-resistant mechanical lock or other tamper-resistant safety device that renders the firearm inoperable by any person other than the owner or lawfully authorized user;
 - (2) Stores the firearm in a location that a reasonable person would believe to be secure; or
 - (3) Carries the firearm on the person or within such close proximity to the person that the person can readily retrieve and use the firearm as if it were carried on the person.
- (b) Any person who violates this section shall be guilty of a violation and fined no more than \$500; provided that a person who commits the offense of criminally negligent storage of a firearm under section 707-714.5 shall be guilty of a misdemeanor.
- (c) Any person who violates this section shall be strictly liable for damages incurred if the firearm obtained as a result of the violation is used to injure a person or property within two years of the violation; provided that this subsection shall not apply if:
 - (1) The injury results from a lawful act of self-defense or defense of another person; or
 - (2) The unsecured firearm was obtained by a person as a result of a person entering or remaining on the premises unlawfully.
- (d) This section shall not apply to a person in an exempt category identified in section 134-11(a).
- (e) For purposes of this section, "premises" does not include a vehicle.

Maine

ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH.

KEEP FIREARMS AND AMMUNITION SEPARATE AND LOCKED UP.

USE TRIGGER LOCKS.

Maryland

WARNING: CHILDREN CAN OPERATE FIREARMS WHICH MAY CAUSE DEATH OR SERIOUS INJURY. IT IS A CRIME TO STORE OR LEAVE A LOADED FIREARM IN ANY LOCATION WHERE AN INDIVIDUAL KNEW OR SHOULD HAVE KNOWN THAT AN UNSUPERVISED MINOR WOULD GAIN ACCESS TO THE FIREARM. STORE YOUR FIREARM RESPONSIBLY!

Massachusetts

IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.

New Jersey

IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.

WARNINGS

New York City

THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.

North Carolina

IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.

N.C. Gen. Stat. § 14-315.1

- (a) Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:
 - (1) Possesses it in violation of G.S. 14-269.2(b);
 - (2) Exhibits it in a public place in a careless, angry, or threatening manner;
 - (3) Causes personal injury or death with it not in self defense; or
 - (4) Uses it in the commission of a crime.
- (b) Nothing in this section shall prohibit a person from carrying a firearm on his or her body, or placed in such close proximity that it can be used as easily and quickly as if carried on the body.
- (c) This section shall not apply if the minor obtained the firearm as a result of an un-lawful entry by any person.
- (d) "Minor" as used in this section means a person under 18 years of age who is not emancipated.

Texas

IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.

Wisconsin

IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.

Federal, state, and local laws and regulations regarding firearms change constantly and the above warnings are not intended to be exhaustive.

It is YOUR responsibility to know and comply with the laws applicable to you and your storage and use of firearms.

Please check with your local federally licensed firearm dealer or law enforcement authority for the laws and regulations that may be applicable to you.

WARNINGS

Liability

Under no circumstances will Advanced Armament Co be responsible for any injury, death or property damage that results in whole or part from:

- Disregard of the safety guidelines and warnings
- Illegal or negligent use of this suppressor or any firearm
- Improper or careless handling of this suppressor or any firearm
- Improper or negligent modifications or repairs to this suppressor
- Ordinary wear and tear
- Corrosion
- Use of non-standard, defective, improper, or reloaded ammunition
- Other unreasonable use of this suppressor or any firearm

ADVANCED ARMAMENT COMPANY SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

WARNINGS

WARNING: CANCER AND REPRODUCTIVE HARM

HANDLING FIREARMS, FIREARMS PARTS, AND AMMUNITION CAN EXPOSE YOU TO LEAD AND OTHER PETROLEUM PRODUCTS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS, OR OTHER REPRODUCTIVE HARM. MAINTAIN ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER HANDLING.

For more information, go to www.p65warnings.ca.gov

(CA Health and Safety Code Section 25249.6)

WARNINGS

Shoot Responsibly

ADVANCED ARMAMENT CO PROMOTES FREEDOM AND THE SAFE AND LEGAL USAGE OF OUR PRODUCTS BY LAW ABIDING CITIZENS. THE PRODUCTS WE SELL ARE NOT TO BE USED WITH UNNECESSARY OR EXCESSIVE FORCE, OR ILLEGAL ACTS OF AGGRESSION.

We want to help you stay safe, legal, and prepared as you exercise your Second Amendment right to keep and bear arms.

The right to keep and bear arms, to protect ourselves, our loved ones, and the innocent and vulnerable in our communities deserves to be steadfastly protected. We believe that education on local laws, procedures, and proper use of our firearms is a key and vital component of defending those rights.

As firearm owners, we pride ourselves on accepting the added responsibility that comes along with gun ownership.

We know that safety and security are paramount principles. That's why we are gun owners in the first place. Please visit palmettostatearmory.com/shootresponsibly to learn more about being a responsible gun owner.



Suicide and Crisis Hotline

If you or someone you know is struggling with mental health or is considering harming themselves or someone else, please call the National Suicide Prevention Hotline by dialing 1-800-273-TALK (8255) or by dialing 988. This toll-free number will allow you to speak to someone confidentially and is available 24/7b.



FIRING

Advanced Armament silencers are user configurable sound suppressors for 5.56 and 7.62mm rifles and carbines. Advanced Armament Silencers can be configured as either a direct thread or fast-attach silencer in seconds using the industry standard 1-3/8-24 threaded socket. Advanced Armament Silencers are built using additive manufacturing, allowing them to use modern materials like Titanium and Inconel.

*The cumulative effects of sound on hearing are influenced by multiple factors, including but not limited to the sound level, the total amount of time (or number of times) one is exposed, barrel length, type of firearm operating system, ammunition selection, and the surrounding environment. Also, unforeseen events, such as case ruptures, can expose the user and bystanders to sound levels well beyond the level of suppressed fire. For these reasons, Advanced Armament Co recommends the use of hearing protection, even when shooting with a silencer.

CONCENTRICITY: To reduce the risk of a baffle strikes, it is important to ensure that your barrel threads are aligned concentrically with the bore axis of your host weapon's barrel prior to firing. You can check this using an alignment rod. If you do not have the means to verify this, it is strongly recommended that you have a competent gunsmith verify it for you.

AMMUNITION: Ammunition will have a huge influence on how your new silencer functions. Only use good quality factory-new ammunition in your firearm.

RESTRICTIONS – Please see the following page for your specific silencer restrictions.

SILENCER RESTRICTIONS

MAINTENANCE

AAC M4-2000

CALIBER	5.56 NATO	Max Caliber	6mm ARC	Material	3D Printed Inconel
Silencer Interface	1.375x24 – HUB COMPATIBLE	Silencer Mount	Direct Thread Hub Mount 1x16LH compatible		
Minimum Barrel Restriction			10.3" 556		
Length	6.05"	Diameter	1.63"	Weight	16.7

AAC 300-SD

CALIBER	.300 BLK	Max Caliber	.300 BLK Supersonic	Material	3D Printed Titanium
Silencer Interface	1.375x24 – HUB COMPATIBLE	Silencer Mount	Direct Thread Hub Mount 1x16LH compatible		
Minimum Barrel Restriction			AAC 5.5" MPW SD		
Length	Long: 8.00" Short: 5.43"	Diameter	1.60"	Weight	Long: 12.2oz Short: 5oz

AAC 762SDN6

CALIBER	7.62	Max Caliber	.308 WIN	Material	3D Printed Inconel
Silencer Interface	1.375x24 – HUB COMPATIBLE	Silencer Mount	Direct Thread Hub Mount 1x16LH compatible		
Minimum Barrel length restriction			12" .308		
Length	7.05"	Diameter	1.63"	Weight	20.5oz

CONFIGURING A SILENCER FOR FAST-ATTACH USE

The industry-standard 1-3/8-24 threaded socket used with the Advanced Armament Co Silencers makes it possible to employ fast-attach adapters from other manufacturers with Advanced Armament Silencers. Prior to using other manufacturers fast-attach adapters with Advanced Armament Silencers, it is the responsibility of the user to ensure the adapters are fully compatible with Advanced Armament Silencers. Refer to the other manufacturers fast attach adapter installation and removal instructions. The following instructions cover installation and use of the included AAC Blackout 1x16LH designed fast attach adapter.

To install the muzzle device included with your Advanced Armament Silencer, please see muzzle device installation instructions. (Page 18)

1. If the silencer is mounted to a host firearm, dismount it following the procedure outlined in "Removing your silencer from a host firearm" in this manual.
2. Inspect the threaded socket and tapered sealing surface in the rear of the silencer to ensure they are clean and free of damage. [figure 1].

WARNING! Never attempt to install an adapter in an Advanced Armament Silencer with threads or tapered sealing surfaces that are dirty or damaged, as this may lead to property damage, personal injury and/or death.

3. Inspect the threads and tapered sealing surface on the outside of the fast-attach adapter to ensure they are clean and free of damage. See figure 2
4. Apply a light coat of high temperature grease or anti-seize to the threads and tapered sealing surface on the outside of the fast-attach mount. See figure 3.



Figure 1



Figure 2



Figure 3

CONFIGURING A SILENCER FOR FAST-ATTACH USE

5. Thread the fast-attach mount into the silencer until the tapered sealing surface on the outside of the fast attach mount seats against the mating tapered sealing surface inside the silencer.
6. Use a correctly sized wrench to tighten the fast-attach mount into the silencer. See figure 4
7. To remove a fast-attach adapter from a dismounted Silencer use a correctly sized wrench to break loose the fast-attach adapter and unthread it and remove it by hand.
8. Inspect the threads and tapered sealing surface on the outside of the fast-attach adapter to ensure they are clean and free of damage.
9. Inspect the threaded socket and tapered sealing surface in the rear of the silencer to ensure they are clean and free of damage.



Figure 4

WARNING! It is the responsibility of the user to ensure the fast attach adapter stays securely threaded into the Advanced Armament Silencer. Failure to do so may lead to property damage, personal injury and/or death.

The AAC Blackout muzzle device uses a combination of threads and tapers to secure your silencer to your firearm. In order to install your silencer to the AAC Blackout 1x16LH style muzzle device, first make sure all threads and tapers on the muzzle device are clean. Thread the silencer on to the muzzle device and torque the silencer to 10 ft lb. Ensure alignment using an alignment rod before use.

MUZZLE DEVICE INSTALLATION

To install the AAC Blackout Muzzle Device included with your silencer, please follow the below instructions for installation.

!WARNING! Always use an alignment rod to ensure that the entire system is set up correctly. Make sure all surfaces are cleaned and the muzzle device has been torqued and rockset to the barrel.

!WARNING! Clean your barrel threads before installing the included AAC Blackout 1x16 LH flash hider. Once threads are clean, apply a small amount of rockset to the barrel threads of your firearm. Once rockset is applied, begin threading on the muzzle device. Torque muzzle device to approximately 15-25 ft lbs. Make sure the muzzle device is square against the shoulder. When setting the silencer on the muzzle device, ensure that the threads and tapers are clean. If you would like to time your muzzle device, you will need to purchase the appropriate shims for your rifles thread pattern. To install the Advanced Armament Co Silencer, torque the silencer to 10 ft lbs. Ensure alignment with an alignment rod.

INSTALLING A SILENCER ON A HOST FIREARM

WARNING! Never attempt to attach a Advanced Armament Silencer to muzzle threads that are dirty or damaged, as this may lead to property damage, personal injury or death.

WARNING! Never attempt to attach a Advanced Armament Silencer with dirty or damaged threads to a threaded muzzle, as this may lead to property damage, personal injury and/or death.

WARNING! Never use a silencer with an obstructed bore, as this may lead to property damage, personal injury and/or death.

WARNING! always use an alignment rod prior to firing to ensure that the entire system is set up correctly.

WARNING! Always make sure your firearm is unloaded with the safety mechanism in the “safe” position prior to installing your silencer

To install your Advanced Armament Silencer onto the included AAC Blackout 1x16LH muzzle

device, Follow the below instructions.

1. Always keep the firearm pointed In a safe direction.
2. Render the firearm safe by removing the magazine, completely unloading the firearm and engaging the safety mechanism to the “SAFE” position. See the firearm’s owners manual for detailed instructions.
3. Clean the threads and tapers on the installed AAC Blackout 1x16LH Flash Hider. [Figure 5] (If muzzle device is not installed please refer to the “Muzzle Device installation section”)
4. Verify the fast attach adapter installed in your silencer is the correct one needed to mount onto the AAC Blackout Fast attach system.
5. Inspect the threads on the rear of the AAC Blackout Fast attach adapter to ensure they are clean and undamaged.
6. Look through the silencer from the rear to ensure the bullet path through the silencer is unobstructed.
7. Examine the silencer for any signs of damage.



Figure 5



Figure 6

INSTALLING A SILENCER ON A HOST FIREARM

8. Hold the silencer by the AAC Blackout style fast adapter and carefully screw it on to the muzzle device threads indicated in figure 7. To tighten the silencer turn the silencer counter clockwise. Thread the silencer [Figure 7] on completely so that the rear of the mount sits flush and square against the shoulder behind the threads. See figure 8. Torque to 10 ft lbs.



Figure 7



Figure 8

Removing an Advanced Armament Silencer from a host firearm using the included AAC Blackout mount.

1. If the silencer is mounted to a host firearm, dismount it following the procedure outlined in “Removing your silencer from a host firearm” in this manual.
2. Render the firearm safe by removing the magazine, completely unloading the firearm and engaging the safety mechanism to the “SAFE” position. See the firearm’s owner’s manual for detailed instructions.
3. Verify the silencer is at ambient temperature. If the silencer is hot, allow it to cool.

CAUTION! Never handle a hot silencer without heat-resistant gloves, as this may lead to skin burns and/or personal injury.

4. While firmly grasping the silencer, unscrew the silencer from the muzzle device threads in a clockwise direction as indicated in figure 8.



Figure 9

MAINTENANCE

CLEANING YOUR SILENCER

WARNING! Only perform cleaning and maintenance procedures on silencers that are not mounted to a firearm and are at ambient temperature. Attempting to clean or perform maintenance on a mounted silencer or hot silencer could lead to property damage, personal injury and/or death.

WARNING! Always wear protective gear, such as eye protection and solvent-resistant gloves when working with any solvent. Only use solvents in a well-ventilated area away from open flames. Unsafe use of solvents may lead to property damage, personal injury and/or death.

1. If there is a fast-attach or direct thread mount installed, remove the mount following the instructions in this manual.
2. Using a gun cleaning brush and solvent, thoroughly scrub the threaded socket and taper in the rear of the silencer. See figure 10.
3. Clean the threads and taper on the outside of the fast-attach or direct thread mount.
4. Apply a small amount of high temperature grease or anti-seize to the threads and taper on the fast -attach or direct thread mount and reinstall the mount in the rear of the silencer.
5. Wipe off the exterior of the silencer with a clean cloth.



Figure 10

LIMITED LIFETIME WARRANTY

Each silencer, silencer part, firearm, and firearm part manufactured by Advanced Armament Company (AAC) is warranted to be free from defects in materials and craftsmanship for its serviceable lifetime. AAC will repair or replace free of charge any silencer, silencer part, firearm, and firearm part covered by this warranty that has a defect in materials or craftsmanship. The liability of AAC under this warranty shall be limited solely to the obligation to repair the defect or replace the item (as determined in AAC's sole discretion) and to pay transportation and insurance charges for return of the item. This warranty is transferable for the serviceable lifetime of the silencer, silencer part, firearm and firearm part.

EXCEPT AS OTHERWISE REQUIRED BY APPLICABLE LAW, THIS LIMITED LIFETIME WARRANTY IS THE ONLY WARRANTY ON SILENCERS, SILENCER PARTS, FIREARMS, AND FIREARM PARTS MANUFACTURED BY AAC.

This warranty does not cover silencers and silencer parts manufactured prior to November 1, 2021.

This warranty does not cover ordinary wear and tear or any damage resulting from careless or criminal handling, abuse, neglect, corrosion, unauthorized or improper installation or mounting, unauthorized or improper modifications, including modifications using non-AAC or otherwise incompatible parts, unauthorized or improper repairs or adjustments, use of improper, substandard, reloaded, or defective ammunition, or other unauthorized or unreasonable use of the silencer, silencer part, firearm, or firearm part. Silencer baffle strikes which are not due to a defect in workmanship are not covered by this warranty.

AAC, in its sole discretion, will determine if a particular issue or condition is covered by this warranty.

To initiate a Warranty claim, email AAC Customer Service at techinfo@advanced-armament.com. Customer service will issue a return merchandise authorization (RMA) to allow for the return of the item. Warranty claims must have the RMA form filled out and included in the

LIMITED LIFETIME WARRANTY

box with the returned item. **DO NOT SHIP ANY SILENCER, SILENCER PART, FIREARM, OR FIREARM PART FOR REPAIR WITHOUT FIRST CONTACTING CUSTOMER SERVICE.** The returned item must be shipped using the prepaid label our representative emails to you. AAC will pay shipping and insurance charges for the return of the item to its owner or FFL if the related claim is a proper claim for warranty work. If AAC is unable to repair any silencer or any serialized silencer part, a new replacement one will be provided, but it must be shipped to an FFL/SOT for transfer back to the customer. At which time another Form 4 process will be required. AAC will not be responsible for transfer fees at the FFL. **THIS LIMITED LIFETIME WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.**

THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND AAC'S ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED LIFETIME WARRANTY. AAC SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.



Advanced Armament Co

Advanced-Armament.com

Please visit Palmettostatearmory.com/shootresponsibly to learn more about being a responsible gun owner

